

Date: Thursday, 31/07/2008 2:44:46 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HEAD REST ASSEMBLY RH	
Job Number	: 40819-1		Part Number	: D412724044	
Estimate Number	: 10867		Drawing Number	: N/A	
P.O. Number	:		Project Number	: N/A	
This Issue	: 31/07/2008	S.O. No. :	Drawing Revision	: N/A	
Prsht Rev.	: NC		Material	:	
First Issue	: 30/07/2008	Type	Due Date	: 06/08/2008	Qty:
Previous Run	: 40169		Um:	Each	
Written By	:				
Checked & Approved By	: JUL 08.7.31				
Comment	: Est Rev:A 04.09.08 New Issue KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL 
		Comment: DOCUMENT CONTROL If D412-724-044 is a W/O on it's own, Photocopy bluefile and create labels per PPP D412-724-044 CHG001 <i>N/A HJ</i>
2.0	PACKAGING 1	PACKAGING RESOURCE #1 
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit
3.0	D3303041	Head Rest 
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3303-041 Head Rest <i>41188</i>
4.0	D3304044	Tube Assembly 
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3304-044 Tube Assembly <i>40862</i>
5.0	AN52510R6	Screw 
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 24.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 AN52510R6 Screw <i>M61203</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 31/07/2008 2:44:47 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEAD REST ASSEMBLY RH

Job Number: 40819

Part Number: D412724044

Job Number:



Seq. #: Machine Or Operation:

Description :

4 AN525-10R6 Screw _____

6.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



S 08/09/18 (X)

Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-724-044

Location: _____

PPP Rev: _____

PPP 40806

AS 08/09/18 (X)

8.0 QC21 FINAL INSPECTION/W/O RELEASE



08/09/18 (X)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 08.09.18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries